



ZF 9.25 LSD 11-21 Clutch Pack fits Dodge Ram 1500

Instruction Sheet

Alto # 399751B Clutch Pack

| Qty | Part # | Description |
|-----|---------|---|
| 2 | 399732A | Friction Plates 1-Sided Differential (2.21mm / .087") |
| 5 | 399732B | Friction Plates 2-Sided Differential (2.59mm / .102") |
| 5 | 399733 | Steel Plate Differential (1.93mm / .076") |

Installation:

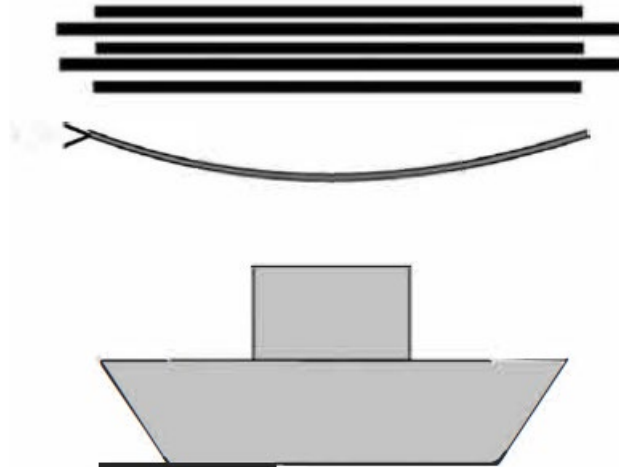
Alto # 399751B

Start with reusing the concave washer installed as shown in the sketch below.

Next install disc with internal teeth, then install disc with outside tabs.

Continue installing discs alternating with inside teeth and outside tabs until the required amount of discs are installed.

Then repeat these steps for the other side.



Notes & Clearance Specifications

Reuse the existing concave washer.