



## AS69RC, A466ND, 2013-On K2 4-5-6 Clutch Hi-Performance G3 PowerPack®

### Alto # 202755 K2 4-5-6 Clutch PowerPack®

#### KIT CONTENTS:

QTY	Part #	Description	Spec
7	202722-205	G3® Friction Plates	(.080" / 2.05mm)
7	202723-180PS	PowerSteel™ Plates	(.071" / 1.80mm)



#### Installation Instructions

The stack up of this PowerPack® is the same as the OEM stack up, but you will adding 1 extra friction and 1 extra steel. Alto: 7 frictions, 7 steels. (OEM: 6 frictions, 6 steels)

Start by installing a .071" steel against the apply piston, then install a .080" friction. Continue alternating steel and friction plates ending with a friction plate. Install the original top pressure plate and snap ring.

#### Clearance

Air check the clutch pack several times to seat the stack up. Always pre-soak the frictions in the type of ATF recommended by the OEM for at least 30 minutes.

**Option 1:** Using a set of feeler gauges, measure the clearance between the snap ring and the pressure plate in 3-4 different locations. Clearance should measure .050" to .070" (1.28-1.78mm)

**Option 2:** Setup a dial indicator with the pin placed on top of the pressure plate, set the dial to 0, Apply air to the clutch pack using the pump assembly. Another way to measure is to lift the clutch pack manually. Clutch pack movement should measure .050" to .070" (1.28-1.78mm)

## **Adjustment & Selective Plates**

Alto offers a .095" steel(Alto # # 202723-240) that can be purchased through a distributor if clearance needs to be adjusted to be tighter by .014" or more. Additionally, Chrysler offers selective pressure plates, which can be identified by the letter stamp on the top.

Letter A .248" / 6.30mm --- OEM # 68244842AB

Letter B .254" / 6.45mm --- OEM # 68244843AB

Letter C .260" / 6.60mm --- OEM # 68244844AB

Letter D .266 / 6.75mm ---- OEM # 68244847AB

Letter E .272 / 6.90mm ---- OEM # 68244848AB