



**Chrysler 68RFE 2<sup>nd</sup> Clutch PowerPack®**  
**Chrysler 68RFE 4<sup>th</sup> Clutch PowerPack®**  
Stock, Heavy Duty, Hi-Performance, Race Vehicles

**ALTO PART # 128757A**

**Alto # 128757A 2<sup>nd</sup> Clutch POWERPACK® CONTENTS:**

- (5) 128702A193 G3 Friction Plates
- (5) 128703-160 FNC Steel Plates
- (1) 128305A 2<sup>nd</sup> Clutch Apply Piston

**ALTO PART # 128758A**

**Alto # 128758A 4<sup>th</sup> Clutch POWERPACK® CONTENTS:**

- (4) 128704A200 G3 Friction Plates
- (4) 128705-180 FNC Steel Plates
- (1) 128765A Stepped Pressure Plate

**INSTALLATION INSTRUCTIONS**

**Note:** Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.

**128758A 4<sup>th</sup> Clutch PowerPack**

Install the 4C steel plates (1) and friction plates (2) starting with a steel plate and ending with a friction.

Install the stepped pressure plate (3) and snap ring.

Using air (40 PSI) apply the 2<sup>nd</sup> clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the reaction plate and the snap ring. Clearance should be .040" to .050"

**128757A 2<sup>nd</sup> Clutch PowerPack**

Install the modified apply piston (4) into the 2C housing

Install the 2C steel plates (5) and friction plates (6) starting with a steel plate and ending with a friction.

Install the top pressure plate (7) and snap ring.

Using air (40 PSI) apply the 2<sup>nd</sup> clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the reaction plate and the snap ring. Clearance should be .040" to .050"

