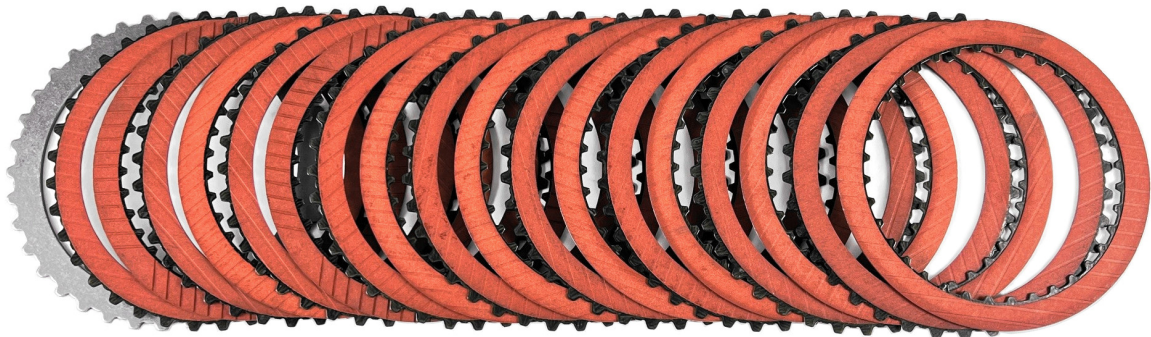




GM 6L80/90E 06-On 4-5-6 Clutch PowerPack®

Alto Kit # 195756

CONTENTS OF THIS KIT INCLUDE:		
Qty	Part #	Description
9	195745A163	Red Eagle® External Spline Frictions Plates (1.63mm / .064")
9	195744A163	Red Eagle® Internal Spline Frictions Plates (1.63mm / .064")
1	195705-225	Steel Plate (2.23mm / .088")



Installation:

4-5-6: 6 Friction Drum

Remove the cushion spring that rides on the apply piston. Start the stack-up with the steel plate followed by an externally splined friction plate with the friction lining facing up then an internally splined friction plate with the friction lining facing up. Continue stacking external and internal friction plates ending with an internal splined plate, all of the friction plates must have the lining facing up or the clutch will fail. (7 internal and 7 external plates) Reuse and install the original pressure plate(OEM # 24240654) and snap ring.

4-5-6: 7 Friction Drum

Remove the cushion spring that rides on the apply piston. Start the stack-up with an externally splined friction plate with the friction lining facing up followed by an internally splined friction plate with the friction lining facing up. Continue stacking external and internal friction plates ending with an internal splined plate, all of the friction plates must have the lining facing up or the clutch will fail. (9 internal and 9 external plates) Reuse and install the original pressure plate(OEM # 24240654) and snap ring. (You will not use the .088" steel plate in this stack-up)

Clearance and Notes:

Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .045" to .075" (1.14 – 1.90 mm).

Always pre-soak the frictions in the type of ATF recommended by the OE for at least 30 minutes. Selective snap rings are available from Alto or GM.

OEM # 24233407 / Alto # 195250-065 .065"

OEM # 24233408 / Alto # 195250-081 .081"

OEM # 24233406 / Alto # 195250 .099"