

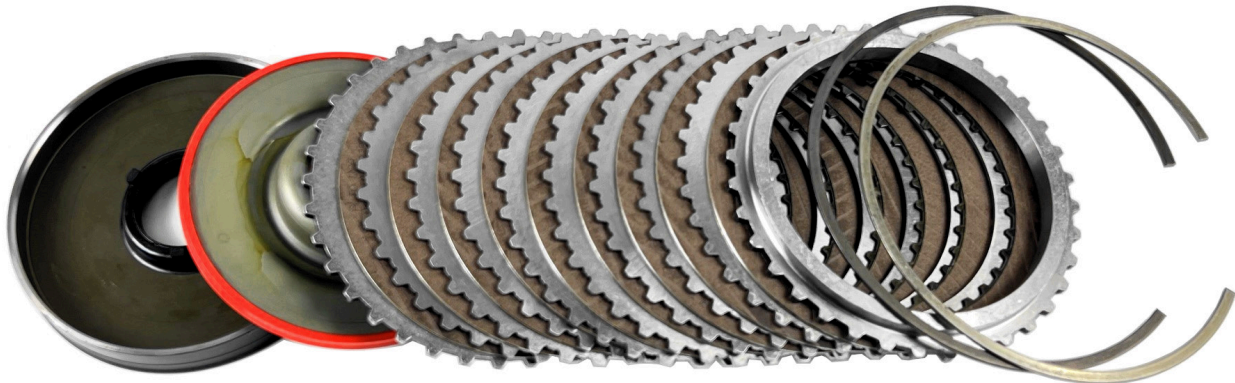


GM 6L80E / 6L90E 06-On 4-5-6 Clutch PowerPack®

Alto Kit # 195756A Clutch PowerPack® Kit Contents:

- (9) 195704A160 G3™ Friction Clutches (1.60mm / .063")
- (8) 195705-225PS PowerSteel™ Plates (2.25mm / .088")
- (1) 195762A Stepped Apply Plate (3.43mm / .135")
- (1) 195765A Top Pressure Plate (9.50mm / .374")
- (1) 195302X Modified Apply Piston (17.9mm / .705")
- (1) 195301HP Balance Piston
- (1) 195250-065 Snap Ring (1.65mm / .065")
- (1) 195250-081 Snap Ring (2.06mm / .081")

INSTALLATION INSTRUCTIONS



6L80E

Cushion springs will not be used. Install the modified apply piston, Bellville return spring, balance piston, and original piston snap ring. (*To prevent seal damage to balance piston, do not push too far into the apply piston*). Install the .135" apply plate against the apply piston with the small step facing down, install the G3 Frictions and Power Steel plates, starting with a friction and ending with a friction (*7 frictions and 6 steels*). Install the stepped .374"/.148" top pressure plate.

6L90E

Same as 6L80E, only you will be installing 8 G3 frictions and 7 Power Steel plates.

Clearance and Notes:

Two selective snap rings are included (.065" and .081"), use either to achieve the correct clearance. Check clutch pack clearance between the top pressure plate and the top friction plate in 3 different locations, clearance should be .045" to .075" (1.14 – 1.90 mm).

Always pre-soak the frictions in the type of ATF recommended by the OE for at least 30 minutes. One additional selective snap ring available from Alto or GM.

- OEM # 24233406 / Alto # 195250 (.099")